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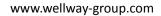
Carbon Steel Silica Sol Investment Casting Release Handle

China Quality Carbon Steel Silica Sol Investment Casting Release Handle Manufacturers and Suppliers. Zhiye Mechanical is Carbon Steel Silica Sol Investment Casting Release Handle manufacturer and supplier in China.

Product Description

Zhiye Mechanical is China manufacturer & supplier who mainly produces Carbon Steel Silica Sol Investment Casting Release Handle with many years of experience. Hope to build business relationship with you.

Material:40# FOB Price:US\$0.5-\$9,999/piece MOQ:200 pieces/item Supply Capability:10,000 pieces/Month Sea Port:Ningbo Seaport Terms of Payment:T/T 30% in advance,balance 70% before shipment Technique:Silica Sol Investment Casting Gross Weight:0.40KG Application Area:Military Use Surface treatment:Anti-Rust Water Heat Treatment:Is Fire









Ningbo Zhiye Mechanical Components Co.,Ltd. Phone:+86-18958238181 E-mail: santos@zy-casting.com



Production Process of Silica Sol Casting



| Process | Silica sol Casting (Green Wax) |
|----------------------------------|---|
| Mold | General Aluminum Mold & Steel Mold |
| Mold Material | Middle Temperature Wax |
| Mold Shell | Silica sol, Mullite Sand, Zircon Sand |
| Technology Characteristics | Suitable for producing small parts. Better precision. Better surface roughness. Can large extent reduce machining. |
| Tolerance Range | CT5 to CT6 |
| Single Weight | 0.01kgs to 30kgs |
| Surface Roughness | RA6.3 |
| Casting Material Type | Carbon Steel, Alloy Steel, Stainless Steel, Ductile Iron. |
| Common Material Specification | GB, ASTM,SAE,AISI,DIN,BS,JIS,NF,EN,AAR,ISO |
| Product application field | Automobile, Engineering Machinery, Railway, Marine, Agricultural Machinery, Mining and other industrial fields |
| Advantages& disadvantages | Environmental protection, surface roughness is better than RA6.3, but the price is 1.0-2.0 yuan /KG higher than sodium silicate |

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